

2 Pack Ready Mixed Colours

Product description

High density paint. 2 Pack ready mixed colours for direct gloss.

Products

All 2k Scratch Resistant colours

Note

Product should be at 20°C prior to use.

Information contained herein is based on careful investigation and is intended for information only. User Is obliged to test the suitability of the products for their particular use. Supplier may change any specifications without notice.

Uses


Panel repairs
 Resprays
 Smart repairs




The EU limit value for this product (product category IIB .d) in ready for use form is max.420g/l of VOC. The VOC content of this product is less than 420g/l.

Composition	Acrylic resins, solvents
Colour	RAL, BS, Commercial
Shelf life	36 months in unopened container
Pack Size	5litre, 1litre

Pre-treatment

MK1 2K Paints can be applied to all primers.

	<u>Health and Safety</u> "For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.		
	<u>Mix Ratio</u>		
	2:1	Volume	Weight
	2 parts colour	2:1	150g
	1 part hardener		60g
	Thinner 600 universal (optional)	5-10%	

	<p><u>Spraying viscosity</u></p> <p>25 – 29 seconds HS4 flow cup 17 seconds Din 4 cup at 20°C</p> <p><u>Pot life</u></p> <p>3 hours at 20°C</p>						
	<p><u>Application</u></p> <p>LVLP compliant gravity-feed spray gun HVLV gravity-feed spray gun</p> <table><tr><th>Spray Gun</th><th>Fluid tip size</th><th>Working pressure</th></tr><tr><td>Conventional gravity</td><td>1.3 – 1.6mm</td><td>3 – 3.5mm</td></tr></table> <p>1st coat: even wet coat (50% grip) – 10 minutes flash off 2nd coat: even wet coat – 10 minutes flash off Film thickness: 50-60 microns</p>	Spray Gun	Fluid tip size	Working pressure	Conventional gravity	1.3 – 1.6mm	3 – 3.5mm
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Conventional gravity	1.3 – 1.6mm	3 – 3.5mm					
	<p><u>Drying</u></p> <p>All force dry/infrared times operate @ 60°C Metal 80°C Air</p> <p>4960 - 35 minutes force dry or 24 hours air dry at 20°C 4965 - 20 minutes force dry or 12 – 18 hours air dry @ 20°C 4970 – 15 minutes force dry or 6 – 12 hours air dry @ 20°C 4980 – 10 minutes force dry or 1 - 1½ hours air dry @ 20°C 4990 – 5 minutes force dry or 30 – 40 minutes air dry @ 20°C</p>						