

## 2 Pack Ready Mixed Colours

### Product description

High density paint. 2 Pack ready mixed colours for direct gloss.

### Products

All 2k Scratch Resistant colours

### Note

**Product should be at 20°C prior to use.**

Information contained herein is based on careful investigation and is intended for information only. User is obliged to test the suitability of the products for their particular use. Supplier may change any specifications without notice.

### Uses

Panel repairs

Resprays

Smart repairs

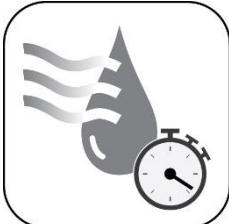
*The EU limit value for this product (product category IIB .d) in ready for use form is max.420g/l of VOC. The VOC content of this product is less than 420g/l.*

|             |                                 |
|-------------|---------------------------------|
| Composition | Acrylic resins, solvents        |
| Colour      | RAL, BS, Commercial             |
| Shelf life  | 36 months in unopened container |
| Pack Size   | 5litre, 1litre                  |

### Pre-treatment

MK1 2K Paints can be applied to all primers.

|                                  | <b>Health and Safety</b><br><br>"For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.   |        |        |        |                |     |      |                 |     |                                  |  |       |
|----------------------------------|---|--------|--------|--------|----------------|-----|------|-----------------|-----|----------------------------------|--|-------|
|                                  | <b>Mix Ratio</b><br><br><table><thead><tr><th>2:1</th><th>Volume</th><th>Weight</th></tr></thead><tbody><tr><td>2 parts colour</td><td rowspan="2">2:1</td><td>150g</td></tr><tr><td>1 part hardener</td><td>60g</td></tr><tr><td>Thinner 600 universal (optional)</td><td></td><td>5-10%</td></tr></tbody></table> | 2:1    | Volume | Weight | 2 parts colour | 2:1 | 150g | 1 part hardener | 60g | Thinner 600 universal (optional) |  | 5-10% |
| 2:1                              | Volume  | Weight |        |        |                |     |      |                 |     |                                  |  |       |
| 2 parts colour                   | 2:1   | 150g   |        |        |                |     |      |                 |     |                                  |  |       |
| 1 part hardener                  |   | 60g    |        |        |                |     |      |                 |     |                                  |  |       |
| Thinner 600 universal (optional) |   | 5-10%  |        |        |                |     |      |                 |     |                                  |  |       |

|   | <p><b><u>Spraying viscosity</u></b><br/>25 – 29 seconds HS4 flow cup<br/>17 seconds Din 4 cup at 20°C</p> <p><b><u>Pot life</u></b><br/>3 hours at 20°C</p>   |                  |                |                  |                      |             |           |
|--|---|------------------|----------------|------------------|----------------------|-------------|-----------|
|   | <p><b><u>Application</u></b><br/>LVLP compliant gravity-feed spray gun<br/>HVLP gravity-feed spray gun</p> <table border="1" data-bbox="493 601 1389 759"><thead><tr><th data-bbox="493 601 986 669">Spray Gun</th><th data-bbox="986 601 1129 669">Fluid tip size</th><th data-bbox="1129 601 1389 669">Working pressure</th></tr></thead><tbody><tr><td data-bbox="493 669 986 759">Conventional gravity</td><td data-bbox="986 669 1129 759">1.3 – 1.6mm</td><td data-bbox="1129 669 1389 759">3 – 3.5mm</td></tr></tbody></table> <p>1<sup>st</sup> coat: even wet coat (50% grip) – 10 minutes flash off<br/>2<sup>nd</sup> coat: even wet coat – 10 minutes flash off<br/>Film thickness: 50-60 microns</p> | Spray Gun        | Fluid tip size | Working pressure | Conventional gravity | 1.3 – 1.6mm | 3 – 3.5mm |
| Spray Gun  | Fluid tip size  | Working pressure |                |                  |                      |             |           |
| Conventional gravity   | 1.3 – 1.6mm   | 3 – 3.5mm        |                |                  |                      |             |           |
|  | <p><b><u>Drying</u></b><br/>All force dry/infrared times operate @ 60°C Metal 80°C Air</p> <p>4960 - 35 minutes force dry or 24 hours air dry at 20°C<br/>4965 - 20 minutes force dry or 12 – 18 hours air dry @ 20°C<br/>4970 – 15 minutes force dry or 6 – 12 hours air dry @ 20°C<br/>4980 – 10 minutes force dry or 1 - 1½ hours air dry @ 20°C<br/>4990 – 5 minutes force dry or 30 – 40 minutes air dry @ 20°C</p>  |                  |                |                  |                      |             |           |