

Base Coat Colours

Product description

High density paint, air dry base coat

Products

433 Moondust Silver
 Base Coat Black
 Base Coat White
 Base Coat Jet Black 8040

Note

Product should be at 20°C prior to use.

Information contained herein is based on careful investigation and is intended for information only. User is obliged to test the suitability of the products for their particular use. Supplier may change any specifications without notice.

Uses


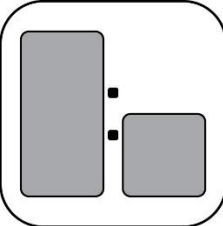

Panel repairs
 Full re-sprays
 Smart repairs



The EU limit value for this product (product category IIB .d) in ready for use form is max.420g/l of VOC. The VOC content of this product is less than 420g/l.

Composition	Acrylic resins, solvents
Colour	As stated
Shelf life	36 months in unopened container
Pack Size	5 litre, 1 litre

Pre-treatment

To be applied to a primer.

	<u>Health and Safety</u> <p>"For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.</p>
	<u>Mix Ratio (to thinner)</u> <p>10-30% 600 universal thinner</p>
	<u>Spraying viscosity</u> <p>20 – 28 seconds HS4 flow cup 16 seconds Din 4 slow cup at 20°C</p>

	<u>Application</u> LVLP compliant gravity-feed spray gun HVLP gravity-feed spray gun		
	Spray Gun	Fluid tip size	Working pressure
	Conventional gravity	1.3 – 1.6mm	3 – 3.5mm
	1 st coat: 50% grip coat – 5 minutes flash off 2 nd coat: even wet coat – 10 minutes flash off 3 rd coat: even wet coat		
	<u>Drying</u> Drying time @ 20°C ambient: 10-15 minutes Apply clearcoat before fully dry, to maintain cross coat adhesion.		