

## Fast Fill 4:1 High Build Adaptable Primer

### Product description

2 pack 4:1 High Build versatile H.S. compliant primer.

### Products

FFP/5L-G (Grey)  
FFP/5L-B (Black)  
FFP/5L-W (White)  
FFP/125L-G (Grey)  
FFP/125L-B (Black)  
FFP/125L-W (White)

### Note

**Product should be at 20°C prior to use.**

Information contained herein is based on careful investigation and is intended for information only. User is obliged to test the suitability of the products for their particular use. Supplier may change any specifications without notice.

### Uses

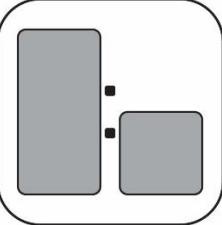
Good flow on application, excellent build, fast dry, easy to sand and adaptable.

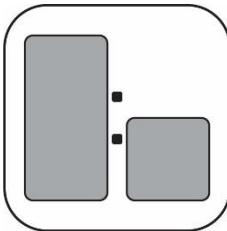
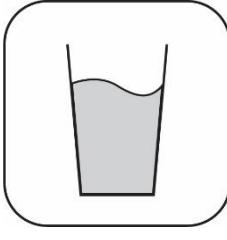
*The EPA limit value for this product is 540 g/litre of VOC. The VOC content of this product in ready for use form at 4:1 is 420 g/l*

Composition	Acrylic resins, powders, solvents, additives
Colour	Light grey, black & white also available
Shelf life	24 months in unopened container
Pack Size	4 litre primer/1 litre hardener, 1 litre primer/250ml hardener

Pre-treatment – Fast Fill High Build primer must be applied onto a thoroughly sanded and de-greased substrate.

NB: Soluble substrates such as TPA, cellulose and synthetic are susceptible to attack by 2 pack materials. When spot priming, ensure the applied product is thoroughly cured as per air / force dry instructions

	<h3><u>Health and Safety</u></h3> <p>"For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.</p>											
	<h3><u>Mix Ratio – High Build</u></h3> <table border="1"><thead><tr><th>4:1 (Stir well immediately after the addition of hardener/(thinner), strain before use.)</th><th>Volume</th><th>Weight</th></tr></thead><tbody><tr><td>4 part primer</td><td rowspan="2">4:1</td><td>160g</td></tr><tr><td>1 part primer hardener</td><td>25g</td></tr><tr><td>600 – Universal thinner optional</td><td>Up to 20%</td><td></td></tr></tbody></table>	4:1 (Stir well immediately after the addition of hardener/(thinner), strain before use.)	Volume	Weight	4 part primer	4:1	160g	1 part primer hardener	25g	600 – Universal thinner optional	Up to 20%	
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	<p><b>Spraying viscosity</b> 4:1 - 55 seconds – f4 cup @ 20°C <b>Pot life</b> 1 - 1½ hours</p>														
	<p><b>Application</b> When applying, substrate, product, and air temperature all need to be at ambient 20°C Also suitable for roller or brushing application</p> <table border="1"><thead><tr><th>Spray Gun</th><th>Fluid tip size</th><th>Working pressure</th></tr></thead><tbody><tr><td>Designated primer gun</td><td>1.7mm/1.8mm</td><td>2.5 – 3.5bar</td></tr></tbody></table> <p>Number of coats: 2/3 coats Flash off: 5 minutes between coats Dry flat 320 – 500g, Wet flat 600 – 800g Film thickness: 50 – 60 microns</p>	Spray Gun	Fluid tip size	Working pressure	Designated primer gun	1.7mm/1.8mm	2.5 – 3.5bar								
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	<p><b>Drying</b> Air dry 2 – 3 hours @ 20°C overnight Bake/Infrared 25 - 30 minutes @ 60°C Metal 80°C Air</p>														