

Fast Fill 4:1 High Build Adaptable Primer

Product description

2 pack 4:1 High Build versatile H.S. compliant primer.

Products

FFP/5L-G (Grey)
 FFP/5L-B (Black)
 FFP/5L-W (White)
 FFP/125L-G (Grey)
 FFP/125L-B (Black)
 FFP/125L-W (White)

Note

Product should be at 20°C prior to use.

Information contained herein is based on careful investigation and is intended for information only. User is obliged to test the suitability of the products for their particular use. Supplier may change any specifications without notice.

Uses


Good flow on application, excellent build, fast dry, easy to sand and adaptable.

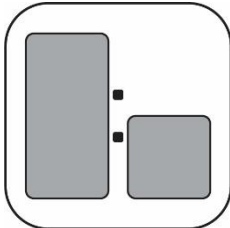
The EPA limit value for this product is 540 g/litre of VOC. The VOC content of this product in ready for use form at 4:1 is 420 g/l


Composition	Acrylic resins, powders, solvents, additives
Colour	Light grey, black & white also available
Shelf life	24 months in unopened container
Pack Size	4 litre primer/1 litre hardener, 1 litre primer/250ml hardener


Pre-treatment – Fast Fill High Build primer must be applied onto a thoroughly sanded and de-greased substrate.


NB: Soluble substrates such as TPA, cellulose and synthetic are susceptible to attack by 2 pack materials. When spot priming, ensure the applied product is through cured as per air / force dry instructions

	<u>Health and Safety</u> "For professional use only" Important: When using any new product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.		
	<u>Mix Ratio – High Build</u>		
	4:1 (Stir well immediately after the addition of hardener/(thinner), strain before use.	Volume	Weight
	4 part primer	4:1	160g
	1 part primer hardener		25g
600 – Universal thinner optional		Up to 20%	

	Mix Ratio – Wet-on-wet ONLY with additive		
	4:1 (Stir well immediately after the addition of hardener/(thinner), strain before use.	Volume	Weight
	4 part primer	4:1	160g
	1 part primer hardener		25g
	Optional - thinner	Up to 20%	
	Additive	Up to 10%	

	<u>Spraying viscosity</u>		
	4:1 - 55 seconds – f4 cup @ 20°C		
	<u>Pot life</u>		
	1 - 1½ hours		

	<u>Application</u>		
	When applying, substrate, product, and air temperature all need to be at ambient 20°C		
	Also suitable for roller or brushing application		
	Spray Gun	Fluid tip size	Working pressure
	Designated primer gun	1.7mm/1.8mm	2.5 – 3.5bar
	Number of coats: 2/3 coats Flash off: 5 minutes between coats Dry flat 320 – 500g, Wet flat 600 – 800g Film thickness: 50 – 60microns		

	<u>Drying</u>		
	Air dry 2 – 3 hours @ 20°C overnight Bake/Infrared 25 - 30 minutes @ 60°C Metal 80°C Air		